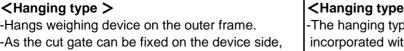
Flexible container bag Filling device OSC 92UL

<Platform balance type>

Incorporates chute device on the digital scale. Being of simple structure, excellent in cost performance.

it is convenient to use when using on moving type.

- -Platform balance type
- -Multiple stage lifting chute
- -Inflate hose
- -Flat conveyor
- -Dust collecting hood
- -Bag inflating blower
- -Bag string clamp
- -Cut gate



- -Hanging type
- -2-stage lifting chute
- -Inflate hose
- -Bag pushing out device
- -Dust collect hood
- -Bag inflating blower
- -Bag string clamp
- -Cut gate

<Hanging type 2>

- The hanging type of the platform balance type incorporated with fixed chute and manual clamp.
- -Equipped with a caffolding for bag fitting.
- -Hanging type
- -Fixed chute
- -Manual clamp
- Scaffolding for bag fitting
- -Dust collecting hood
- -Bag string clamp
- -Cut gate



<Flow chart>

In case of hoisting chute, inflate hose, unloading apparatus

- 1 Set bag mouth to the chute.*
- 2 Hook bag string to the hook of clamp*
- 3 Activate "inflate hose on" * inflate hose inflates
- 4 Activate "start filling" *
- 5 Chute position rises
- 6 Tare weight deduction
- 7 Bag inflation by blower
- 8 Cut gate fully opens to start chute
- 9 Gate goes to half open before specified quantity and chute small quantity
- 10 Cut gate closes at specified quantity to complete filling.
- 11 Hook of bag string clamp is released. unloading of bag
- 12 Unloading bag by forklift*
- 13 Chute lowers to initial position

<Chute part>

Hoisting chute

- Contract and expand
- -Available 2 types : 2-stage hoisting type which lowers for easy setting of bag for filling into heavy bag or hard bag and multiple-stage hoisting type which is possible to modify initial position to fill different height bags, or possible to rise during filling preventing uneven filling.
- -To prevent dispersion of powder to bellows, inside is dual tube structure.
- -Low cost fixed chute is also available.

^{*} Manual Others: Auto